

# **Release Notes mViz 5.3**

This release brings a major progress with the 3D inspection module. This module includes support to represent point clouds (sets of unrelated points in space obtained from some 3D image source) and point meshes (triangulated surface).

The module supplies different geometric measurements such as dimensions, surface, volume, performs registration and surface comparison, in order to report defects with respect to a template.

### **Image processing**

The definition of a Region from a Quad object was missing the first row in the case of an axis-aligned rectangle. This has been fixed.

When appending a Quad to a circular or annular Region of aperture 360°, pixels could be missing at the junction, due to numerical errors. This has been fixed.

You can now define the inside of an ellipse as a Region. Check the method Region::EllipseAppend.

The operations on Regions, namely Invert, Intersect, Unite and Subtract were producing wrong, unpredictable effects when done in-place (one of the source region arguments being the same as the region instance). This is fixed. Hence repeated operation on the same region (for aggregation) is now possible.

The classes Path and Poly support new geometric methods to obtain the tightest bounding rectangle and bounding circles. Check the methods Path::Rectangle, Path::Circle, Poly::Rectangle and Poly::Circle.

### **Image Analysis**

The method Blobs::Segment on a grayscale image taking a Region argument (Mask) could cause crashes in case the limits of the region exceeded the image vertically (ordinate <0 or ≥Height). This has been fixed.

The Path and Poly objects now have methods to compare a closed shape to a known rectangle or a known ellipse, by computing the average distance between the vertices and the shape. Check the

methods RectangleDeviation and EllipseDeviation. These can be used with the results of ellipse fitting or bounding rectangle computation.

## **Code Reading**

In some cases, error correction of the Data Matrix codes was behaving incorrectly, giving incoherent decodes. This has been fixed.

The reading rate of the Dot Codes has been significantly improved.

### **Character Reading**

There was a wrong handling of the Constrast parameter in the mode WhiteOnBlack, preventing correct character rating. This has been fixed.

### **3D inspection**

Check the new chapter "3D Inspection" in the manual.

### **Template matching**

The search can now be performed in a region of interest of arbitrary shape. Check the methods Locator::SearchMask.The mask needs only be set once before searches are performed.

The methods Locator::Draw and Locator::Location now take an extra Depth argument, which is useful mainly when StopDepth differs from 0. The default value, -1, ensures that the location at StopDepth is reported. The value 0 corresponds to full scale.

### Gauging

The EdgeArc gauge is now able to detect edges across the circumference rather than along it. This is similar to what an EdgePoint gauge can do, but on a curved segment.



**Detection along the circle** 

The EdgeRectangle can now act as a caliper, i.e. measure the distance between two edges in a single go. This is obtained by setting the parameters FourSides=false and FittingSide=Before.



**Caliper function** 

#### **mViz OCR**

The utility mViz OCR has a new mode of operation. After characters have been detected, it tries to read them using a set of font files, in order to guess the effective font (if already known).

### mViz 3D

The new utility mViz 3D is available to test and try the 3D module capabilities as well as to generate inspection models.

# **Release Notes mViz 5.2**

New in this release:

Explicit support for Visual Studio 2022 has been added (precompiled libraries and sample programs).

The .NET wrapper is now compiled for the framework version 6.0, in addition to 3.5, 4.0 and 4.6.

The decoding capability of the Code2DReader has been significantly enhanced. It is able to decode the lacunary codes that could be generated when following the pre-4.0 standard (though the latter are obsolete).

The EdgeEllipse class has been added to the gauging tools.

### General

The attribute Graph::LineThickness (in pixels) has been added. The default is 1, as before.

Graph::EllipseArc has been added to draw a partial ellipse.

### **Image processing**

Now all image processing filters (transforming an image into another image) can be applied in-place, i.e. with the destination same as the source.

Region::Fill could result in wrong results or access violation in case that the Region exceeded the source image limits. This has been fixed so that only the pixels that fall inside both the source and destination images (or Window) are copied.

The functions Histogram::Noise and Histogram::ShowNoise now allow to choose between two filter sizes, the larger being more accurate.

# **Dot Code Reading**

The property Code2DReader::ObsoleteDotCode allows working around a flaw in the standard before version 4.0, such that lateral rows with <u>no dot at all</u> are possible. The Reader will process such codes correctly. For newer codes that comply with AIM ISS DotCode Symbology Specification 4.0, leave this property as false.

The property Code2DReader::QuietZoneClutter lets the reader deal with spurious stains or debris in the quiet zone area. If the periphery of the code is clean, you can disable this feature.

The reading capability of the Dot Codes has been improved.

### Gauging

An EdgeEllipse gauge has been added. It works in a way similar to the EdgeArc, and allows two axis of different length and arbitrary direction. It can be useful to measure circles viewed in perspective, or real elliptic shapes, open or closed.

In the drawing of the gauge handles, the beginning handles are now drawn square rather than round, to distinguish. This is purely cosmetic.

The property EdgeArc::Circle has been renamed EdgeArc::Closed, for consistency. This can impact code that uses it, but the functionality is unchanged.

#### mViz+

Support for the EdgeEllipse has been added.

Some variable declarations could be duplicated in the generated scripts. This has been cured.

# **Release Notes mViz 5.1**

New in this release:

The selection of the instances in pattern matching is now governed with a contrast criterion in addition to the matching score. This is useful to avoid false occurrences found in dark areas.

### General

A function Graph::Rectangle has been added to draw a rotated rectangle. We recall that an upright rectangle can be drawn with Graph::Box.

The size of an image can now be obtained as a pair Site Image::Size() rather than separate Width, Height properties.

The Vertex argument of ArcPath::Draw (drawing of a curvilinear path) has been changed from Boolean to integer to allow specifying a marker size. This could break existing .NET code.

### **Image processing**

The argument Connexity8 of Morpho::RegionalMaxima was not honored when false. This has been fixed.

The method Path::Smooth was not always handling closed paths correctly near the closing. This has been fixed.

EdgeMap::Draw now allows to specify the size of the vertices rather than presence/absence, following the size convention of Graph::Dot. Caution: the argument EndpointSize was previously a Boolean type.

The method Operator::Convert for color system conversion can now be used in-place (output image same as input).

## **Dot Code Reading**

Decoding of <u>rectangular</u> Data Matrix codes could sometimes fail due to bad internal initialization. This has been fixed, and the decoding rate is improved. Square codes are not impacted.

The parameter StartLevel can now be set to the value -2. This magnifies the image by a factor 4 (while -1 corresponds to a factor 2). This feature should only be used on difficult tinny codes, as it will significantly increase the running time.

### **Template matching**

The method Locator::Train with a Region mask argument was assuming that the region origin was (0, 0). The method now takes an extra argument SrcWindow. When true, the origin is the origin of the Src image (in case it has a Window). As the default is false, existing C++ code is not impacted. .NET code requires the new argument.

The property Locator::MinContrast is now exposed to allow filtering out too dark instances. The default value is 0.25, meaning that reducing the ambient light by a factor four will result in the disappearance of all instances. In such situation, the minimum contrast can be lowered.

As a consequence, 1) the Pose information now contains the measured contrast as member Contrast and 2) a new overload of Locator::Draw allows enabling the display of the numerical values of the scores and contrasts.

### mViz Code2D

The parameter StartLevel (used to optimize the search for tiny or huge codes) is no more exposed as a variable range. This was useless as all levels above it are tried anyway.

# **Release Notes mViz 5.0**

New in this release:

- Improved omnidirectional barcode reading;
- Improved line and circle fitting, and ellipse fitting;
- The Locator can be trained with an "external" edge map;
- Miscellaneous fixes and improvements.

As of mViz 5.0, licenses for 5.x are required. Upgrades from lower versions can be obtained.

The new module Inspection requires a specific license. Anyway, it is also included in the Full Set.

### General

The function Graph::ZoomToWindow was ignoring the presence of scrollbars, sometimes causing part of an image to remain hidden. This behavior has been changed.

Saving an image with a .jpg or .jpeg extension resulted in the file being a BMP format internally, instead. This has been fixed.

The properties Width and Height of the Region objects have been discarded because of the cost of the (unnecessary) updates. These values can now be explicitly queried via the method Limits Box(int Margin= 0).

Graph::Offset now has an overload taking a Site argument instead of separate coordinates.

### Image analysis

Methods Path::EllipseFit and Poly::EllipseFit have been added. They allow a best fit of an ellipse to a Path or Poly. In the same way as the similar LineFit and CircleFit methods, they support Accurate (outlier-free data) and Robust modes.

The function Path::Ellipse was conceptually wrong and we decided to remove it. It is now replaced by Path::FilledEllipse, that has a different behavior. If that causes an issue for you, please contact the technical support.

The method EdgeMap::GradientMaxima has a new parameter UpperLimit, that allows to suppress the high gradient values (the low values are suppressed below the parameter Noise).

The methods Draw of the Pyramid object now draws the images of the various levels in a nonoverlapping way. This behavior can be changed by means of the Overlapping argument.

The required offset for a given pyramid level can be queried with Pyramid::DrawingOffset.

### Gauging

The parameter Size of EdgeRectangle::Locate was incorrectly passed, resulting in wrong gauge dimensions. This has been fixed.

The line segments suffered from a wrong reference direction, causing the polarities to be incorrectly handled. This has been fixed.

### **Template matching**

The Locator can now be trained with an edge map image rather than a plain grayscale. This allows to feed the result of a gradient filter or the output of the EdgeMap::GradientMaxima or EdgeMap::StrongEdges methods. The map must be non-maxima suppressed (thin edges).

### **Bar Code Reading**

The Code1DReader now supports reading in arbitrary directions without having to adjust NumDirections. As a benefit, the running time does not increase with NumDirections. To obtain this effect set NumDirections to the Auto value, as is now done by default. CAUTION: if existing code relies on the previous default value 2, consider choosing between Auto and 2.

### OCR

The property CharReader::MinimumContrast has been added. It is helpful to discard dark features that could be taken for characters.

### **Dot Code Reading**

The property Code2DReader::AccurateEdges is no more activated by default, as this is not always necessary.

### Inspection

The methods EdgePoint and RibbonPoint have been added to the SnakeGauge. They allow you retrieve the coordinates of the points found during inspection.

Caution, for consistency, SnakeGauge::AssessEdges has been renamed SnakeGauge::AssessEdge. Existing code will be impacted.

The folder Images now contains the files Gasket Ribbon.png and .sng that are used as demos for the ribbon inspection mode.

There were several inconsistencies in the GUI of the utility mViz Snake. They have been fixed.

The Help information was wrong. This has been fixed.

Interaction with zoom on could cause wrong behavior. This has been fixed.

#### mViz+

The class properties with an enumerated type are now echoed as the relevant enum value rather than a cast integer.

# **Release Notes mViz 4.5**

The release features a new powerful tool called Snake. It lets you perform inspections along a path of arbitrary shape. Try the utility mViz Snake and play with the image SnakeTest.bmp and the model file SnakeTest.sng.

The libraries compiled with Visual Studio 2019 are now available.

Notice that this is the last release to come before the version 5.

#### **mViz Snake**

There is new utility application called mViz Snake. It lets you create, edit and test a SnakeGauge interactively. A SnakeGauge has the capability to inspect an edge of arbitrary shape, made of a sequence of line segments, circular arcs or splines. The deviation from the ideal shape can be assessed in different ways. The SnakeGauge can also inspect the width of some ribbon following this path, and detect anomalies.

After design, the layout of a snake can be saved to disk for reuse in your application. You can also create your own interactive editor.

#### General

The method Image::Read was causing memory leaks when reading .png files. This has been fixed.

The class Graph now supports the method Bezier to draw a cubic Bezier arc.

#### **Image processing**

The methods Operator::DeBayer for Bayer-pattern reconstruction, Kernel::Convolve, Operator::Equalize and Geometry::Transform did not support not working in-place (source = destination). This has been changed.

The method Morpho::Distance now supports 16 bits values, allowing to process large images (distances up to 32767 pixels). Check the new argument Large. When set to true, the result image is of the type Gray16.

A method XY::Circumcenter has been added. It computes the center of the circumscribed circle by three given points, and only that.

The method EdgeMap::Step edges takes a new argument ShowPolarity that enables an output mode compatible with the convention white=edge, black=non-edge.

The value of the noise amplitude in Histogram::Noise has been adjusted to correspond to the standard deviation in case of Gaussian noise.

An overload of the function Profile::EdgeDetect is now available. Instead of returning all detected edges, it returns the strongest.

The objects of the classes Profile, Path, Poly and Region now have Write and Read methods for file archival.

The class Poly now has the same methods as some already found in Path: Smooth, LineFit, CircleFit, Center, LineDeviation, CircleDeviation.

The method Region::Invert is now available to get the complement of a region with respect to a rectangle (image window).

Appending to a Profile without first initializing it (Profile::Append) was not possible. This has been changed.

The method Geometry::Transform to apply a precomputed geometric transformation was inaccurate in the interpolation mode. This has been fixed.

The filtering method Profile::BoxHighPass was performing a rescaling of the signal. This rescaling has been removed. The computed values will be impacted.

### **Blob Analysis**

When computing the feature BlobConvexAreaRatio, the convex areas and the ratio were wrongly computed as negative values. This has been fixed. The computation of the feature BlobConvexArea alone did not have this problem.

If this a problem for you, please contact the technical support.

### Gauging

CAUTION: we changed the BestSpan policy in the EdgePoint gauge to select the shortest rather than the longest span. This is more logical as edges with a long span are of little interest. This will change the behavior of existing code that uses this feature.

### **Bar Code Reading**

The flag SymbologyIdentifier has been added to enable/disable the insertion of the FNC1-in-first-position marker "]C1".

### **Dot Code Reading**

Due to a wrong internal transfer of information, the Code2DReader was not able to process the DotCode symbology. This has been fixed.

The Code2DReader was causing a memory leak. It has been fixed.

#### **mVizNET**

The following symbolic constants were missing and have been added (in the class Constant):

Constant::Auto
Constant::NotInitialized
Constant::MinShort,Constant::MaxShort
Constant::MinInt,Constant::MaxInt
Constant::MinFloat,Constant::MaxFloat

#### mViz+

The context menu of an image now provides a command Copy Window to Clipboard, which copied the content of the window (with annotations) rather than the bare image.

The name of the ClippingMode in the scripts was sometimes wrong. This has been fixed.

The Regional Minima in Morphology were not displaying, contrary to the Maxima. This has been fixed.

# Release Notes mViz 4.4

This release features a nice improvement in the EdgeLine: you can now fit a line against an edge rather than over it, so that the fitted line wholly remains on a side of the edge. This is useful for gauging of edges with cracks.

The Blobs detector supports two new features for shape assessment.

### **Image processing**

The class Poly now has a ConvexHull method. It works the same way as that in Path.

The comparison operators Operator::Equal/Greater Test were returning wrong results on RGB images (these functions are marginally useful).

Creating a Region with a circular Quad object then getting the region outline could result in an infinite loop because of an algorithmic flaw. This has been fixed.

The methods Profile::Plot and Histogram::Plot were swapping the red and blue components. This has been fixed. It only affected the display, while the stored values were correct.

The method Histogram::Bin has a new overload taking a Component argument, to retrieve the frequencies when the image type was Rgb.

The methods Operator::EqualTest and Operator::Greater test were not working correctly with color images. This has been fixed.

The method Region::Follow was not resetting the Path argument, and this has to be done externally. This behavior has been changed.

In some particular cases, the method Region::QuadAppend could cause a later call to Fill to hang. This has been fixed.

Two models have been added to the calibration tool: Mirroring and Reflection. These are the equivalents of Rotation and Similarity, but with inverted coordinate system. Check the enumeration RegistrationModels.

### **Blob Analysis**

The features FilledArea and FillingRatio have been added. They allow to detect "hollow" blobs.

The arithmetic operations on Regions (Unite, Intersect, Subtract) could fail when the regions were obtained from blobs because of interference with the blob labels. This has been fixed.

### **Template matching**

The Locator could hang on images containing little features. This has been fixed.

The ShapeMatcher was not correctly handling the recognition based on selected blobs. This has been fixed.

### **Gauging and Calibration**

The EdgeLine gauge has a new property Fitting that specifies if the fitting must be made against the edge (one of two sides) or over it. Check the values of the enumeration FittingSide.

The Edge... gauges were ignoring profiles extending past the image edges. This behavior has been changed and partial profiles are now possible.

The parameters of the Similarity transform (Geometry::ModelFit) could be computed wrongly. This has been fixed.

## **Bar Code Reading**

The detection of the Start/Stop delimiting patterns of the ITF symbols was too permissive (since mViz 4.3), resulting in many false detections in valid barcodes when this symbology was enabled. This has been fixed.

## **Dot Code Reading**

QR codes: when a Kanji field is met, the reader will now generate a 000020 ECI, followed by the decoded data in the Shift JIS encoding. (Without such a delimiter, string interpretation by the application would have been impossible.)

QR codes: the reader was emitting the SymbolPosition, SymbolTotal and Parity in the returned string, in case on an (unbuffered) Structured Append. This has been suppressed, and the values are reported in data members instead.

### OCR

The reader will now return a relative contrast value in addition to the matching score. This is useful for text quality assessment. Check the member AverageContrast (global) and method CharContrast (per character).

Switching between the NoLayout anf FlexibleLayout modes could cause malfunctions because of wrong internal updates. This has been fixed.

Reading a font after a call to DeleteFontChar could cause a freeze. This has been fixed.

### mViz+

Scripts generated with scalar arguments returned by reference were wrongly inserted in the scripts. This has been fixed.

The integration of the ShapeMatcher was very poor. This has been improved.

# Release Notes mViz 4.3

This release includes three important enhancements:

- The code reader now supplies the Quality Indicators for the QR codes;
- The locator has been enhanced to allow the detection of overlapping template instances.
- mViz is now available for the Vision Component Nano-Z smart camera, on request.

### General

Some sections of the User's Manual were missing. This has been fixed.

### **Image processing**

Path::Draw now allows to specify the size of the vertices rather than presence/absence, following the size convention of Graph::Dot. Caution: the argument VertexSize was previously a Boolean type.

All morphological filters now perform a straight image copy for a structuring element of zero size. This eases comparison with the original image.

The method Region::Box has been added to obtain window limits around a defined Region. This is useful to optimize the processing cost for filtering in a region.

Now instead of, for instance,

```
// Apply the Prewitt, using an image of the same size
Prewitt0.Set(Src);
Kernel::Canny(Src, Prewitt0, Canny2Gradient);
// Transfer to the source image, inside the wedge
Wedge.Fill(Prewitt0, Src);
```

#### you can use

```
// Get the region bounding box, with a 1 pixel margin
Limits L= Wedge.Box(1);
```

```
// Apply the Prewitt filter in the bounding box
Prewitt0.Set(Src);
Src.Window(L); Prewitt0.Window(L);
Kernel::Canny(Src, Prewitt0, Canny2Gradient);
Src.Window(); Prewitt0.Window();
```

```
// Transfer to the source image, inside the wedge
Wedge.Fill(Prewitt0, Src);
```

The comparison operators Operator::CompareEqual and .

#### **Blob Analysis**

The computation of the Centroid feature could cause a division by zero exception in case of a black blob. This has been fixed.

### **Template matching**

A property Locator::MaxOverlap has been added to allow detection of touching or even overlapping template instances.

The method Locator:: EdgePoints was returning wrong coordinates in the degrees angular mode. This has been fixed.

The ScoreType property is no more supported. The default value, NGCScore, is always used. If this is an issue, contact the Technical Support.

Peephole improvements have been made.

#### **Dot Code Reading**

The full set of Quality Indicators is now available for the QR Codes. (Do not forget to set the CheckQuality flag.)

The indicators are, by order,

- **Overall Grade**: this takes the worst of the grades below, giving a global idea of the printing quality.
- Symbol Contrast: indicates how different the foreground and background intensities are. The larger the better, as noise, dirt or other degradation can modify these intensities and complicate location/decoding.

- Print Growth (Horizontal and Vertical): a measure of the relative thickness of the black/white cells, which can be adverse because of orverinkg/underinking or similar effects due to the marking process.
- Axial Non Uniformity: indicates if the size of the cells differs along one axis compared to the other. This is often an indication of a mismatch in marking speeds across and along the substrate.
- **Grid Non Uniformity**: indicates if the cells are aligned on a regular grid, with no local deformation. This is often an indication of a mechanical disturbance in the marking motion.
- **Unused Error**: the 2D codes have a built-in error decoding capability, enabled by redundancy in the content. The more error correction capacity is consumed, the more likely a reading failure can arise.
- **Modulation**: is a measure of the uniformity of the reflectance of the light and dark cells respectively. Uneven modulation can be caused by irregular ink supply.
- **Reflectance Margin**: is a measure of how well each cell is distinguishable as light or dark in comparison to the global threshold. Insufficient margin can be caused by irregular ink supply or lack of contrast.
- Fixed Pattern Damage: detects various anomalies in the fixed parts of the code (finder pattern). Damage in these areas can make the symbol undecodable by lack of proper geometric references. The causes can be diverse.

Two extra indicators are QR Code-specific:

- **Format Information Damage**: checks if the three Format fields (alongside the three finder patterns) are unaltered. Wrong format infomation makes the QR unreadable.
- Version Information Damage: checks if the two Version fields (near two of the finder patterns) are unaltered. Wrong version infomation makes the QR unreadable.

In some rare circumstances, Data Matrix codes with a complex geometry could cause a freeze. This has been fixed.

The accuracy of some Quality Indicators of the Data Matrix has been improved.

### **Bar Code Reading**

The readability of the Interleaved 2 of 5 codes has been well improved.

Due to wrong coding, multiple barcodes side by side had a low reading rate. This has been fixed.

### Release Notes mViz 4.2

This release fixes a number of minor issues. Powerful line and circle fitting functions have been added, as well as assessment of linearity or circularity. They operate on Path data. Some blur and edge detection filters have been added.

A new utility program, mViz Code2D, has been added to ease the setting of the dot code reader for difficult cases and optimize the parameters.

### General

We recall that all angles, either user-input or computed by mViz are expressed in Degrees by default. You can change this behavior by setting

```
Status::AngleUnit= Status::FromRadians;
Status::UnitAngle= Status::ToRadians;
```

Both assignments are required.

The Image class now provides a method Area which returns the number of pixels in the current Window or whole image.

The Status::License function has been improved for easier assessment of plain/temporary license and presence/absence of a dongle. Note that for security reasons, the full documentation of this function is only delivered upon request to the Technical Support.

### **Image processing**

Several new fast filters have been added to support Gaussian and Canny filtering. They appear as Kernel::Binomial/5/7/9 lowpass filters, and as Canny/1/15/2 for the GradientType of the Kernel::Canny and EdgeMap::GradientVector/GradientMaxima/StrongEdges methods.

A filter Kernel::CannyPhase has been added, supporting one the above Canny GradientType. It returns the orientation angle of the gradient vector as a value in range [0..255], corresponding to the angular ranges [0..360] or [0..180] (polarity invariant).

### **Blob Analysis**

The computation of features that require the gray values from the source image, namely Mass, Centroid, Ellipsoid, Average, Deviation, Minimum, Maximum and Histogram required the Window of the source image to be reset, for proper computation. This is no more required.

### **Code Reading**

The Extended Code 39 barcodes could fail to be properly decoded in case they included a non-terminating asterisk \* character. This has been fixed.

### Gauging

The Path object now supports fitting of a line or circle model to the points. This can be made in a standard or robust way, i.e. when there are alien "garbage" points in the data. Check the methods Path::FitLine and Path::FitCircle. Notice that these advanced functions require the Gauging or Calibration license.

The methods Path::LineDeviation and Path::CircleDeviation (for linearity and circularity assessment) have been enhanced to support explicit specification of the reference line/circle position by the user. The latter can also be obtained automatically by the above FitLine/FitCircle methods. This change will impact the code using them.

The negative indexing (i.e. n<sup>th</sup> from end) was not working correctly in the Decode method of the Edge gauges when a single edge polarity (Raising or Falling) was chosen. This has been fixed.

### **Template matching**

The Locator object now exposes the method EdgePoints, which retrieves the outline of a given instance of the template and stores them in a Path object. This method is meant for display purposes.

# Release Notes mViz 4.1

This is an intermediate release with miscellaneous improvements.

## General

The Limits objects (rectangle/window limits) can now save their settings and retrieve them from a file. Check the methods Read and Write.

The Quad object now has a SetCenter method with less arguments, to create a circle with no worries on the arguments.

## **Blob Analysis**

The Blobs context now has a method to pick the blob with the smallest or largest feature value. Check the method Blobs::ByFeatureFirst.

The Centroid and Ellipsoid features of a completely black blob (all pixel values equal zero) cannot be computed. This was causing an arithmetic condition. It is now handled correctly and the corresponding features are left as not-computed.

### **Image processing**

The method Histogram::ShowNoise has been added to the image quality functions. It gives visual feedback about the intensity and distribution of noise in an image.

Methods Path::LineDeviation and Path::CircleDeviation have been added to assess straightness (smoothness) of straight and curves edges fond in a path.

New Gradient types have been added. They correspond to Canny filters of different strengths. Check the GradientTypes enumeration.

The Morpho::Watershed image segmentation method now accepts images of type vector gradient (rather than grayscale gradient), such as those computed by the class EdgeMap.

### **Calibration**

The fitting of a Scaling model could result in wrong calibration parameters. This has been fixed.

### **Code Reading**

The 2D code reader now supports an "inking correction" feature. When the cells are too thin or too fat, morphological processing can be applied internally to improve the decoding rate. Check the property InkingCorrection. It should be clear that this feature is also usable with direct part marking.

The detection of the QR codes has been enhanced. Some cases such that one of the finder pattern (corner) is damaged can now be decoded.

The Grid grading Quality Indicators were not properly computed in mViz 4.0. This has been fixed.

### Gauging

The EdgeRectangle widget has a new working mode to measure thicknesses. The new property FourSides is true by default, which fits a rectangle. But when set to false, it will only fit two parallel sides, so that their distance can be obtained.

The EdgeArc object was not saving all required position properties with the methods Read/Write.

The functions EdgeRectangle::HitHandle and EdgeRectangle::Drag were not handling correctly the LengthHandle (sizing of the space aroung the rectangle edges). This has been fixed.

#### **mVizNET**

The Value objects Site and XY were missing many methods available in the native libraries. They have been restored.

#### mViz+

Some floating-point parameters such as CharReader::GapFraction or Geometry::CalibrateTarget::OriginRow/Column could not be set because of bad behavior of the widget. This has been fixed.

The method Geometry::Undistort following Geometry::CalibrateTarget was not operating. This has been fixed.

The method Blobs::ByFeatureFirst has been integrated.

The copy of a constant to a profile via Process > Point to Point > Profile Arithmetic... was not possible. This has been fixed.

Some operations on profiles could cause a fatal error because of wrong memory management. This has been fixed.

Note that problems that appear in mViz+ do not necessarily reflect problems in the library mViz.

# Release Notes mViz 4.0

The major features of this version of mViz is that the installer becomes 64 bits by default. And more Microsoft compilers are supported: Visual Studio 2008, 2010, 2012, 2013, 2015, and 2017.

The .NET wrapper is now compiled for the framework versions 3.5, 4.0 and 4.6.

The image reader/writer libraries have been upgraded to the most current versions: Png 1.6.37, Jpeg 9c and Tiff 4.0.10.

### General

The settings of several mViz objects can now be saved to/retrieved from a disk file (all code readers, all measurement gauges).

The following file extensions are now accepted as aliases when saving/loading images: jpg/jpeg, tif/tiff.

The working range of the Image::HitHandle function was too large on a zoomed image. This has been fixed.

### **Blob Analysis**

The Gray1 image type (binary) is now supported for segmentation. Use the overload

int Blobs::Segment(const Image& Src, bool Above, bool Connexity8, int MinimumArea, int
MaximumArea)

The method Blobs::Segment working with adaptive thresholding (int Size argument) and a mask was not using the mask and applied to the whole image. This has been fixed.

void Blobs::Segment(int Size, int Noise, const Region& Mask, const Image& Src, bool Above, bool Connexity8, int MinimumArea, int MaximumArea);

Due to a typo, sorting decreasingly on an integer feature was malfunctioning. This has been fixed.

### **Image processing**

Several statistical functions were limited to an image size of  $2^{23}$ = 8 388 608 pixels. This limit has been increased to  $2^{31}$ = 2 147 483 648. The row width is limited to  $2^{15}$ -1=32767 pixels.

The method Histogram::Normalize has been added. It allows to transform an image by a gain/offset transformation so that its gray mean and standard deviation take specified values. This is useful to deal with images of wildly varying intensity or contrast.

## **Code Reading**

The barcode and 2D reader objects (Code1D/Code2D Reader) can now save their settings and retrieve them from a file.

The Code2DReader was not appending a null byte at the end of the decoded string when SymbologyIdentitifer was activated (though the string length was correct). This has been changed.

# **Character Reading**

The flag VariableWidth was not saved correctly to the font files, and was always treated as true upon loading. This has been fixed.

The segmentation results of the CharsSegment and CharsRead methods were slightly different in the Dotted modes. This has been fixed.

### Gauging

All gauge objects (Edge Point/Line/Arc/Rectangle) can now save their settings and retrieve them from a file. Check the methods Read and Write.

### Classification

To avoid name clashes, the data access members Classifier::Bool/Gray/Gray16/Rgb/Int/-Float/Dble had to be renamed with a suffix Value and are now Classifier::BoolValue/-GrayValue/Gray16Value/RgbValue/IntValue/FloatValue/DbleValue.

### mVizNET

The Buffer property of an image was not exposed. This has been changed.

Conversions between .NET and mViz Images, and conversely, are now available for all supported types. Note that .NET supports the 16 bits grayscale images very poorly, unlike mViz.

The ref class objects now have a destructor that deallocates unmanaged memory. Use them to force memory deallocation and avoid heap overflow when you create/destroy such objects frequently.

### mViz+

The Filter parameter of Geometry::DownSample was set to false by default. This was not the intended behavior, it has been changed.

The operations reading from/writing to a file, now available for several objects, are now accessed via their respective Storage... menu entries.

### **mViz OCR**

Many new font files are available. Check the Images\Fonts folder.